



Symbol of Secularism
& National Integration

ANJUMAN-I-ISLAM'S
KALSEKAR TECHNICAL CAMPUS, NEW PANVEL
School of Engineering & Technology

DEPARTMENT OF MECHANICAL ENGINEERING

CLASS:- Second Year Mechanical Engineering

SEM:- III

SUBJECT:- Production Process- I

DATE:- 15 / 09 / 2016

DURATION:- 60 min.

MARKS:- 20

UNIT TEST 01

Q.01 Attempt any two: (08 Marks)

- | | | |
|----|---|----|
| a) | Write a note on Thread rolling process. | 04 |
| b) | Write down types of defects in welding process and their remedies | 04 |
| c) | Write a note on Indirect extrusion process and write advantages of Direct extrusion process | 04 |

Q.02 Attempt any two: (12 Marks)

- | | | |
|----|--|----|
| a) | Write a note on Thermit welding | 06 |
| b) | Write a note on types of flames generated in Oxy-acetylene gas welding | 06 |
| c) | Explain the process of production of Seamless tube by rolling process. | 06 |