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SCHOOL OF ENGINEERING & TECHNOLOGY
SCHOOL OF PHARMACY

SCHOOL OF ARCHITECTURE

Construction Equipments & Techniques – Rollers & Compactors

Mr. Prathamesh Gawade, Asst. Professor

Department: B.E. Civil Engineering Subject: Advanced Construction Equipments



Construction Equipments & Techniques



Rollers & Compactors



Compaction



- Compaction, improves soil properties, which further;
- Reduces or prevents settlement.
- Increases strength.
- Improves bearing capacity of soil.
- Controls volume changes.
- Lowers Permeability.



- Impact Sharp blows.
- Pressure Static Weight.
- Vibration Reduction in voids due to shaking.
- Kneading Manipulation or Rearranging

Soil type v/s Compaction Method

<u>Method</u> - Material	Impact	Pressure	Vibration	Kneading
Gravel	Poor RINGINERING	No	Good	V Good
Sand	Poor	No	Excellent	Good
Silt	Good	Good BAI - MO	Poor	Excellent
Clay	Excellent	V Good	No	Good

Sheepsfoot roller



- Consists of steel wheels equipped with cylindrical pads (feet) having resemblance to a sheep's foot.
- These pads penetrate through the top lift & actually compacts the lift below.
- To compact the upper layer, this roller should be followed by a lighter roller which will compact the upper layer.

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Sheepsfoot Roller

Sheepsfoot roller

- Suitable for cohesive, fine-grained materials.
- Varying the weight of the roller by the use of ballast in the drum will vary the foot-contact pressure.
- These aerate the soil during the compaction,&
 hence ideally suited for working soils that have
 moisture contents above the acceptable moisture
 range.

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Tamping Rollers

- High speed, self propelled, works on kneading principle.
- Has 2 or 4 steel padded wheels equipped with a small blade to help level the lift.
- Pads have wider base & smaller face.







- As the roller moves over a surface, the feet (pads) penetrate the soil to produce a kneading action & a pressure to mix & compact the soil from the bottom to top of the layer.
- Effective on all soils except sand.
- Upper layer not compacted properly & require successive compaction.

Vibrating Compactors

- Consist of vibrating drum which convert potential energy into kinetic energy.
- Vibration accompanied with pressure cause the particles to shift their positions & nestle more closely with adjacent particles to increase the density of mass.
- Vibrations vary from 1000 to 5000/minute.



Vibrating Compactors

- Vibro rollers are actuated by an eccentric shaft that creates vibratory action (Shaft is a body that rotates about an axis other than one through the centre of mass).
- Working Speed 2 to 4 mph



Vibratory Compactors

Smooth Drum :

Most effective on granular materials & non-cohesive soils having up to about 10 % of the material having Plasticity Index (PI) of 5 or greater.

Padded drum :

Highly effective on soils with upto 50 % of the material having a PI of 5 or greater.

Vibratory Compactors



Smooth Drum Compactor

Padded Drum Compactor

Pneumatic Tyre Rollers

- Work on the principle of Kneading.
- Wheels can oscillate enabling them to follow the surface contour & reach the lower areas for uniform compaction.





Pneumatic Tyre Rollers



- Available in sizes of 15 to 200 tonnes gross weight.
- Rear tyres are spaced to travel over the surfaces between the front tyres producing a complete coverage of the area.
- Propelling to other site requires some other vehicle due to the heavy weight & high tyre pressure..

Compactor Attachment

A Compactor can be attached to an excavator while backfilling utility trenches or compacting side slopes.



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Manually operated compactors







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Dynamic compactors

- Principle: Heavy weight repeatedly dropped on ground surface.
- Drop weight: 6 to 40 tonnes.
- Drop height: 10 to 30 metres.
- Cranes are used for lifting the drop weights.



Dynamic compactors

Disadvantages:

- Ground vibrations produced travel significant distances from the impact point.
- Difficult to work with when the water table is quite high.

